

# PALI WINE CO | 2018 PINOT NOIR 'SUMMIT'

## ABOUT OUR 'SUMMIT' PINOT NOIR

Our 'Summit' is crafted from Pinot Noir grapes grown on Pali Vineyard and other premium vineyards in the Sta. Rita Hills in Santa Barbara County. Each vintage we work with a selection of highly sought-after Pinot Noir focused vineyards in the region that grow extraordinary grapes. While these are mostly bottled as single vineyard wines, in 2009 we began reserving a selection of barrels from each vineyard to create what is now our 'Summit.' This wine is expertly blended to capture the spirit of the region and express the unique flavors associated with Sta. Rita Hills Pinot Noir—characterized by rich, earth-laced fruit and exotic spice. It is fermented in small lots and then aged in 20% new French oak for 240 days.

## WINEMAKER NOTES

Dark in the glass and pops with aromas of fresh boysenberry and cola spice. Candied-berry flavors met with Dr. Pepper, licorice and tarragon on the palate, which culminates in an acid-washed finish.

## TECHNICAL INFORMATION

- **VINEYARD(S)**: Pali Vineyard
- **FARMING**: Sustainable (SIP Certified)
- **ABV**: 14.5%
- **AVA**: Sta. Rita Hills
- **VARIETALS**: 100% Pinot Noir
- **PRODUCTION**: 655 Cases
- **FIRST VINTAGE**: 2009

## ABOUT PALI WINE CO.

**To craft world class, critically acclaimed, site-specific Pinot Noirs and Chardonnays.**

Our original Pali brand produces premium Pinot Noir and Chardonnay sourced primarily from vineyards in the Sta. Rita Hills and neighboring wine-growing regions. The region's terroir, including its transverse ranges, limestone rich soils, and cool ocean fog, is ideal for growing Pali's poised Pinot Noir and Chardonnay wine grapes. Pali produces a wide-range of bottlings from entry-level to esoteric vineyard and clonal-specific, from still to sparkling, and from white to pink and red. While most of our grapes come from our Sta. Rita Hills estate 'Pali Vineyard,' Pali partners with a handful of other family-owned and world-renowned vineyards in the area among the likes of Fiddlestix, Rancho La Viña, and Bien Nacido Vineyards. Most recently, Pali has introduced its 'Wild Series,' natural wines made using only wild, naturally occurring yeasts that remain unfinned and unfiltered.